SUPPLIES & EQUIPMENT CLASSIFICATION

LET	ALTERATION	DATE	BY
B	TRACED	7-29-37	Ashton
C	NOTE ADDED, & WELD AT C-C WAS AL. AROUND	1-24-38	Bowers
D	CHANGED HOLES FROM TAPPED TO DRILLED	2-17-38	Kligman
E	ADDED CUTOUT IN TOP OF LUG	2-17-38	Kligman
F	REMOVED C'BORE FOR PBY-4	2-20-40	THURBER
G	ADDED CAD PLATE TO FINISH	6-16-41	BANTLE
H	CANCELED "LET E"		

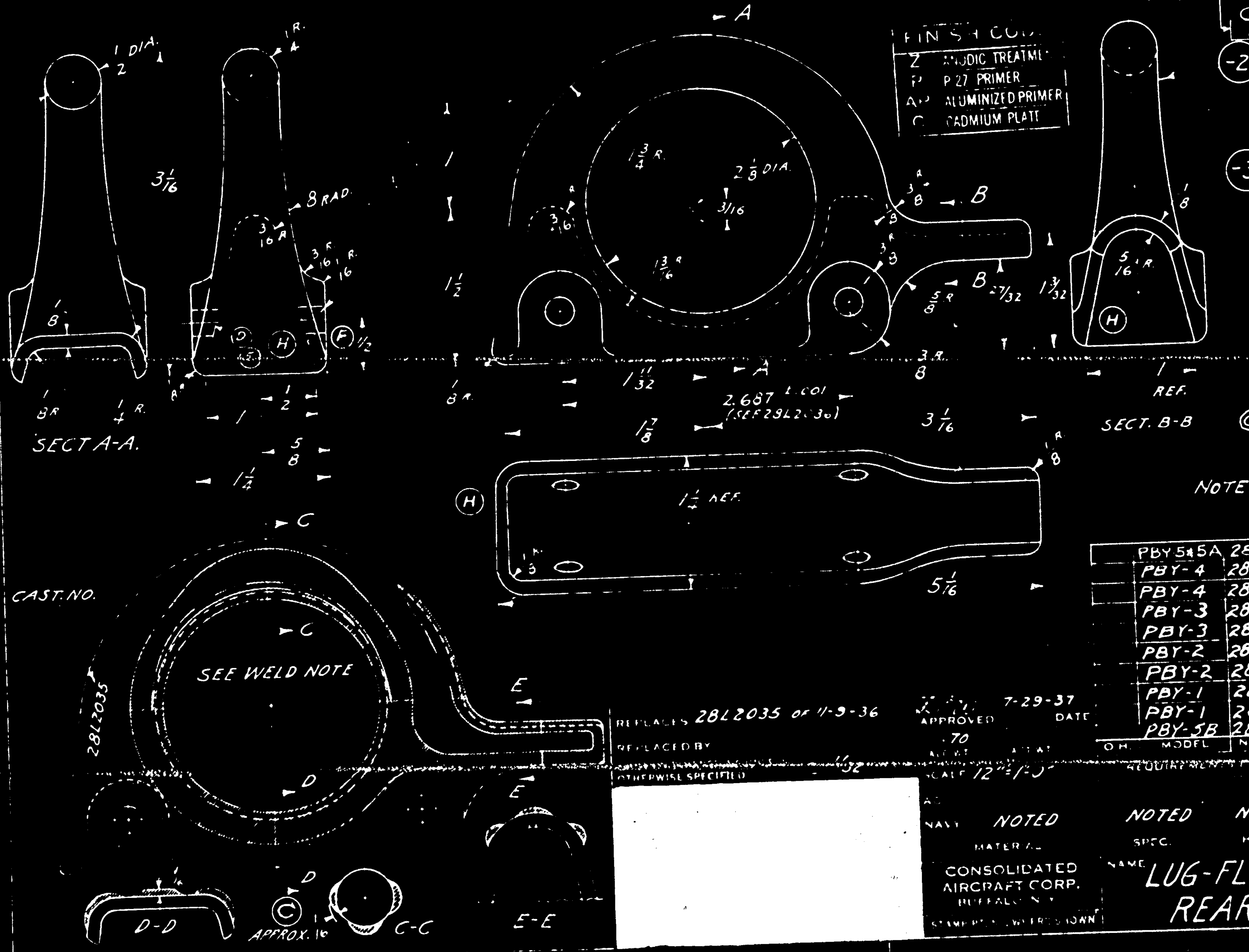
WELD BEFORE MACHINING.

(D) DRILL #F (.251) THRU FLANGES - 2 HOLES (CT BORE - 9/16 DIA. - DEPTH 3/32 - ONE FLANGE - FOR PBY-1, PBY-2, PBY-3 ONLY. FOR FUTURE PROCUREMENT USE PBY-4 TYPE.) (F)

JIG LOCATE FROM INSIDE OF CSTG. (REFER TO 28L2036.)

E.O. 468 (BAC) PBY-5

FINISH CODE	
Z	ANODIC TREATMENT
P	P 27 PRIMER
AP	ALUMINIZED PRIMER
C	CADMIUM PLATE



(-2) MATERIAL: CORR. RESIST. STEEL CASTING SPEC. 46 S27 GRADE I. 70,000 #"0". FINISH - SAND BLAST OUTER SURFACE FOR WELDING ON -3.

(-3) STELLITE OR STUDITE WELDING ROD. SPEC - COMM.

WELD. NOTE: WELD -3, TO -2 CSTG. COVER A SURFACE NOT LESS THAN SHOWN BY SHADED AREA. (1/16 THICK APPR. ALL WELDING TO BE NEAT AND SMOOTH.

FINAL FINISH NOTE: SAND-BLAST OVER-ALL, AFTER WELDING. ALL SURFACES (IN & OUT)

(G) CAD. PLATE - 2P - 2 BLACK LACQUER.

(C)

NOTE :- WELDING MUST BE DONE BEFORE MACHINING

O.H.	MODEL	NEXT ASSY	REQ.
	PBY 5 & 5A	28L2001	2 EA
	PBY-4	28L2001-R	
	PBY-4	28L2001	
	PBY-3	28L2001-R	
	PBY-3	28L2001	
	PBY-2	28L2001-R	
	PBY-2	28L2001	
	PBY-1	28L010-1	
	PBY-1	28L010	
	PBY-5B	28L2001	2

PART NO. -3 / 28L2035-2

PARTS LIST PER ASSY.

REPLACES 28L2035 OF 11-9-36 — APPROVED 7-29-37 DATE

REPLACED BY

SCALE 1/2" = 1"

MATERIAL: NOTED — SPEC.: NOTED — HEAT TREAT: NOTED — FINISH: NOTED

DRAFT: 12-15-36 H.W.H. — CHECK: PHILLIPS 7-30-37 — EXAM. — ENG.

CONSOLIDATED AIRCRAFT CORP. BUFFALO, N.Y.

NAME: LUG-FLOAT-REMOVABLE REAR HANDLING

OPP HAND

DWG. SIZE B 28L2035